

# Spare parts for Blue torch II

Pos	Description	Article-No.	Category	remark	
1	Torch Body	U5020C00	WP32	WT230-SED for Light Welding	
2		U5344B00	WP32		WT230-Torch
3		U5347B00	WP32		WT280-Torch
4		U5783B00	WP32		WT330,400-Torch
5		U5791 B00	WP32	WTW400-Torch	
6		U5626B00	WP32	WTAW350-Torch	
7		U5632B00	WP32	WT230-Torch for Aluminum	
8		U5781L00	WP32	WT280-Torch for Aluminum	
9	Tip Body	U4170G03	WP32	WT230-Torch	
10		U4167G03	WP32	WT280,330-Torch	
11		U4173G21	WP32	WT400-Torch	
12		U5632G01	WP32	WT230-Torch for Aluminum	
13	U4400G01	WP32	WT280-Torch for Aluminum		
14	Contact Tip	K980C29	WP32	D0.8,40L,M6,CuCrZr	
15		K980C31	WP32	D1.0,40L,M6,CuCrZr	
16		K980C32	WP32	D1.2,40L,M6,CuCrZr (WT-***, WTW400-Torch)	
17		K980C34	WP32	D1.6,40L,M6,CuCrZr (WT-330/400, WTW400-Torch)	
18		K980B20	WP32	D1.2(AL),40L,M6,CuCrZr (WTAW350-Torch)	
19	K980B21	WP32	D1.6(AL),40L,M6,CuCrZr (WTAW350-Torch)		
20	Nozzle	U5342N00 WP32		Insulating Nozzle For Light Welding (WT230-SED)	
21		U608N02 WP32		WT230,280,330-Torch	
22		U4530J01 WP32		WT400-Torch	
23		U5377G01 WP32		WTAW350, WTW400-Torch	
24	U4167G01 WP32	WT230-Torch for Aluminum			
25	U2774E04	WP32	WT280-Torch for Aluminum		
26	Orifice	U4167G02	WP32	WT230,280,330-Torch	
27		U4173G02	WP32	WT400,WTW400,WTAW350-Torch	
28	Insulator	U4167L00	WP32	WT230,280,330-Torch	
29		U4173L00	WP32	WT400-Torch	
30		U5626X00	WP32	WTW400,WTAW350-Torch	
31		U5377L00	WP32	WT280-Torch for Aluminum	
32	Tip Nut	U5626M01	WP32	WTW400,WTAW350-Torch For M6-Tip	
33	Liner	U4353G01	WP32	WT230-SED for Light Welding (3m-D0.8)	
34		U4170H02	WP32	WT230,280-SED Torch (3m-D1.0/1.2)	
35		U4535G01	WP32	WT230,280-MED Torch (4.5m-D1.0/1.2)	
36		U4173G04	WP32	WT330,400-SED Torch (3m-D1.2/1.6) WT400-SED Torch (3m-D1.2/1.6)	
37		U4537G01	WP32	WT330,400-MED Torch (4.5m-D1.2/1.6) WT400-MED Torch (4.5m-D1.2/1.6)	
38		U5793N00	WP32	Plastic Liner + Inner Liner for Aluminum (3m-D1.2) WTAW350-SED, WT230, WT280 Torch	
39		U5793E00	WP32	Plastic Liner + Inner Liner for Aluminum (3m-D1.6) WTAW350-SED Torch	
40	Parts Kit	U5779R00	WP35	Light Welding Kit for WT230-SED (D1.0)	
41		U5779S00	WP35	Light Welding Kit for WT230-SED (D0.8)	
42		U5779T00	WP35	Aluminum Welding Kit for WT230-SED (D1.2)	
43		U5781T00	WP35	Aluminum Welding Kit for WT280-SED (D1.2)	